






















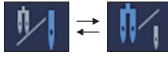




QUICK REFERENCE CHART










Ordinary sewing/Common










 Common Keys	
	Change pages, windows, layers
	Move cursors, patterns, carriage
	Adjust stitch width, needle drop position (ordinary sewing)
	Adjust stitch length (ordinary sewing)
	Ordinary: Ordinary sewing mode window Embroidery: Embroidery mode window
	Ordinary sewing mode/ Embroidery mode
	Open file
	Machine settings
	On-screen help
	Lockout/Unlock machine

 Machine Settings	
	Common settings
	Ordinary sewing settings
	Embroidery settings
	Language settings

 Category Selection (Ordinary sewing)	
	Utility stitches, Buttonholes, Specialty stitches
	Decorative, Quilting stitches
	Monogramming






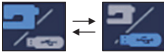


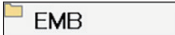





 Utility	
	Switch single/twin needle sewing
	Raise/Lower feed dogs
	Sew variable zigzag
	Start over from first pattern
	Return (stitch width and length) to default settings

 Decorative/Pattern Combination	
	Decorative/Pattern combination (mode)
	Flip pattern vertically
	Preview window
	Delete pattern
	Full/Small size
	Elongate pattern length without changing stitch density
	Save pattern combination
	First/current pattern startover

 Monogramming	
	Monogramming
	Upper/Lower case
	Full/Small size
	Hiragana/Katakana
	Horizontal/Vertical orientation
	Open preview window
	Delete selected character
	Save monograms






QUICK REFERENCE CHART





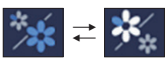



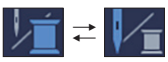






Ordinary sewing/Common































 File/Folder	
	Move to parent folder
	Create new folder
	Change file/folder name
	Delete file/folder
	Internal memory/USB flash drive
	Enter new file name
	Folder for ordinary sewing provided with this machine
	Folder for embroidery provided with this machine
	Upper case
	Lower case
	Hiragana
	Katakana
	Switch keyboard layout

QUICK REFERENCE CHART

Embroidery



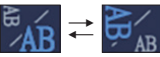





 Embroidery mode window	
	Embroidery design mode
	Monogram mode
	Editing mode
	Move carriage to home position






 Ready to Sew Window	
	Change layer, move page
	Adjust pattern position
	Switch functions
	Show color section of design
	Check/Baste embroidery size by tracing
	Move carriage/Move hoop back to original position
	Open color list of thread/stitch count
	Switch sewing order of thread/stitch count
	Show/Hide current sewing point as cross mark
	Adjust jump thread cutting length
	Adjust fine position/angle
	Jump to desired sewing point
	Jump stitch count forward/backward
	Return to previous window



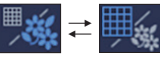





  Editing Window	
	Change pattern selections, pages
	Move patterns
	Switch editing tools
	Change embroidery hoop
	Copy pattern
	Delete pattern
	Resize pattern
	Rotate pattern
	Flip pattern horizontally
	Flip pattern vertically
	Make monogram in upper/lower/enlarge/shorten arc
	Group all patterns () / Group selected patterns ()
	Move pattern to center position
	Copy and place pattern symmetrically into 4 corners
	Customize design color and background color
	Change sewing orders
	Reduce number of color sections by grouping
	Sew single color
	Save embroidery designs
	Zoom view size in editing window ( Normal,  Middle,  Large,  Largest)
	Scroll the magnified window, drag the selected pattern
	Adjust embroidery area for free-arm embroidery

QUICK REFERENCE CHART

Embroidery

 Monogramming	
	Select font
	Horizontal/Vertical orientation
	Medium/Small/Large size
	Upper/Lower case
	Hiragana/Katakana
	Save monogram design
	Adjust spacing size

 Monogramming Ready to Sew Window	
	Stop sewing at each letter for color change
	Sew from the left end reference line
	Sew in the center of the hoop
	Sew from the right end reference line

 Background and Pattern Color	
	Preview customized colors for pattern
	Change pattern/background color
	Select pattern/background color
	Change shade of selected color
	Assign name to customized color
	Change display to background image with .JPX file format
	Return to original background color